REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE 2006 INTERNATIONAL BUILDING CODE AND 2006 INTERNATIONAL RESIDENTIAL CODE WITH TEXAS STATE MODIFICATIONS.
2. WOOD FRAMING AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
3. 1X BUCK OVER MASONRY/CONCRETE IS OPTIONAL.
4. WHERE SHIM OR BUCK THICKNESS IS LESS THAN 1–1/2" WINDOW UNITS MUST BE ANCHORED THROUGH THE FRAME IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS. ANCHORS SHALL BE SECURELY FASTENED DIRECTLY INTO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE MATERIAL.
5. WHERE WOOD BUCK THICKNESS IS 1–1/2" OR GREATER, BUCK SHALL BE SECURELY FASTENED TO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE. WINDOW UNITS MAY BE ANCHORED THROUGH FRAME TO SECURED WOOD BUCK IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS.
6. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
7. BUCKS SHALL EXTEND BEYOND WINDOW INTERIOR FACE SO THAT FULL FRAME SUPPORT IS PROVIDED.
8. FOR FIN INSTALLATION SHIM AS NEEDED. FOR FRAME INSTALLATION SHIM AS REQUIRED AT EACH ANCHOR LOCATION WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4".
9. SHIMS SHALL BE LOCATED, APPLIED AND MADE FROM MATERIALS AND THICKNESS CAPABLE OF SUSTAINING APPLICABLE LOADS.
10. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
11. FRAME MATERIAL: EXTRUDED ALUMINUM 6063–T6.
12. UNITS MUST BE GLAZED PER ASTM E1300–04.
13. APPROVED IMPACT PROTECTIVE SYSTEM IS REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS.
14. FOR ANCHORING INTO WOOD FRAMING OR 2X BUCK USE #12 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 3/8" MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
15. FOR ANCHORING INTO MASONRY/CONCRETE USE 1/4" TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE WITH 2 1/2'' MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
16. FOR ANCHORING INTO METAL STRUCTURE USE #12 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
17. ALL FASTENERS TO BE CORROSION RESISTANT.
18. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:
    A. WOOD – MINIMUM SPECIFIC GRAVITY OF G=0.42
    B. CONCRETE – MINIMUM COMPRESSIVE STRENGTH OF 3,192 PSI.
    C. MASONRY – STRENGTH CONFORMANCE TO ASTM C–90, GRADE N, TYPE 1 (OR GREATER).
    D. METAL STRUCTURE: STEEL 18GA, 33KSI OR ALUMINUM 6063–T5 1/8" THICK MINIMUM

SIGNED: 08/15/2014

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WOJAN WINDOW & DOOR CORPORATION
217 STOVER ROAD
CHARLEVOIX, MI 49270

M85 ALUMINUM SINGLE HUNG WINDOW
56" X 91" NON–IMPACT
NOTES

DRAWN:	DWG NO.	REV
J.E.	08–02439	–
SCALE NTS	DATE 08/14/14	SHEET 1 OF 6

STATE OF TEXAS
LUIS R. LOMAS
101889
LICENSED
PROFESSIONAL ENGINEER

Luis R. Lomas P.E.
TX No.: 101889

REVISIONS			
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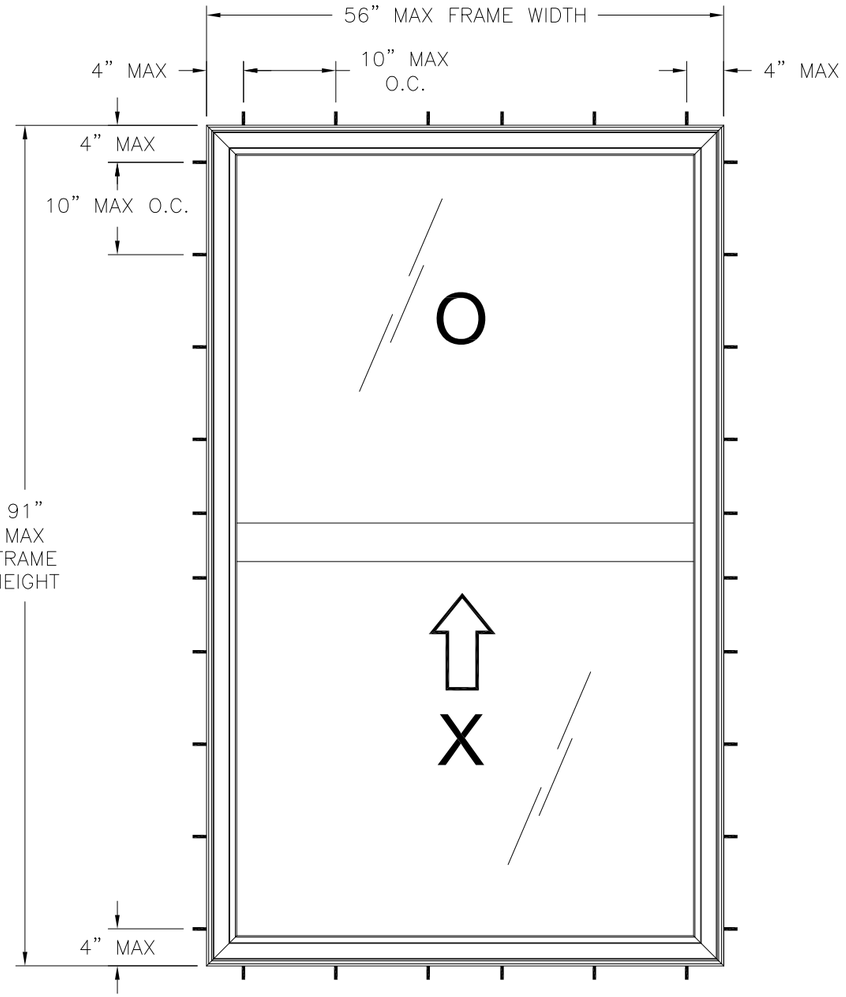
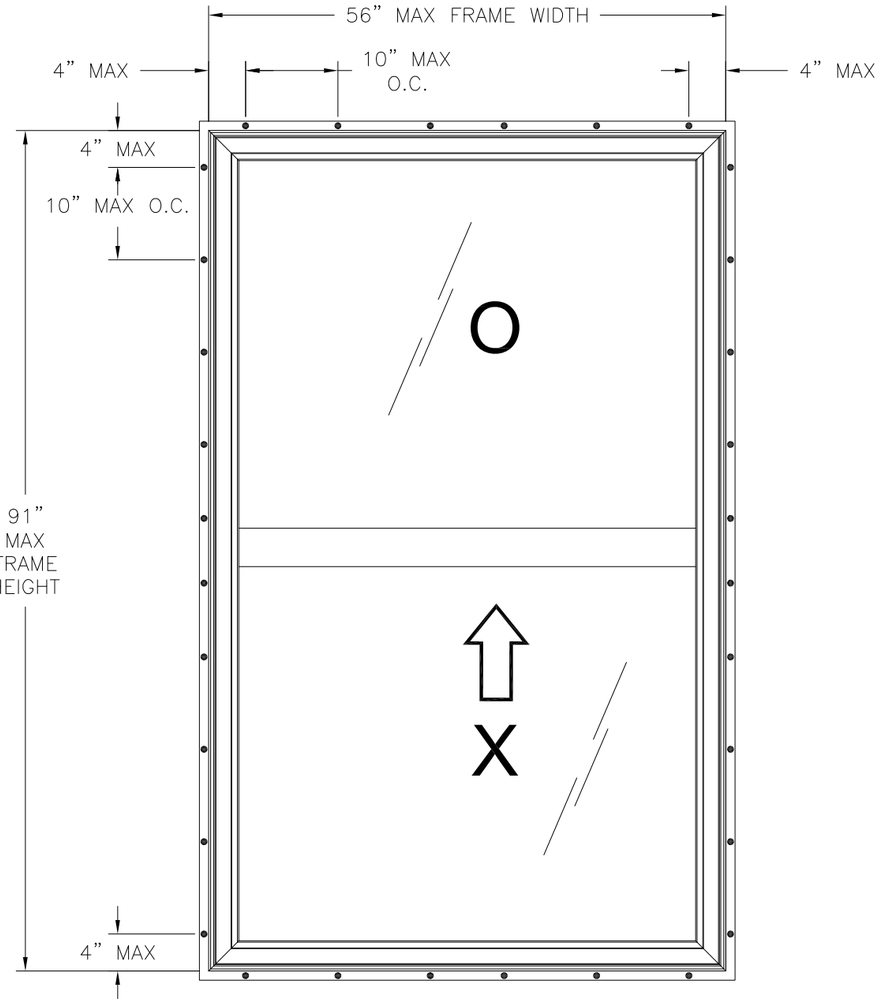


M85 ALUMINUM SINGLE HUNG WINDOW
EXTERIOR VIEW



M85 ALUMINUM SINGLE HUNG WINDOW
EXTERIOR VIEW

DESIGN PRESSURE RATING	*IMPACT RATING*
±30.0PSF	*NONE*

NOTES:
1: MAX SASH SIZE: 54 1/2"x45 1/4"
2: MAX D.L.O.: 50 7/8"x41 5/8"

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WOJAN WINDOW & DOOR CORPORATION
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M85 ALUMINUM SINGLE HUNG WINDOW
56" X 91" NON-IMPACT
ELEVATION

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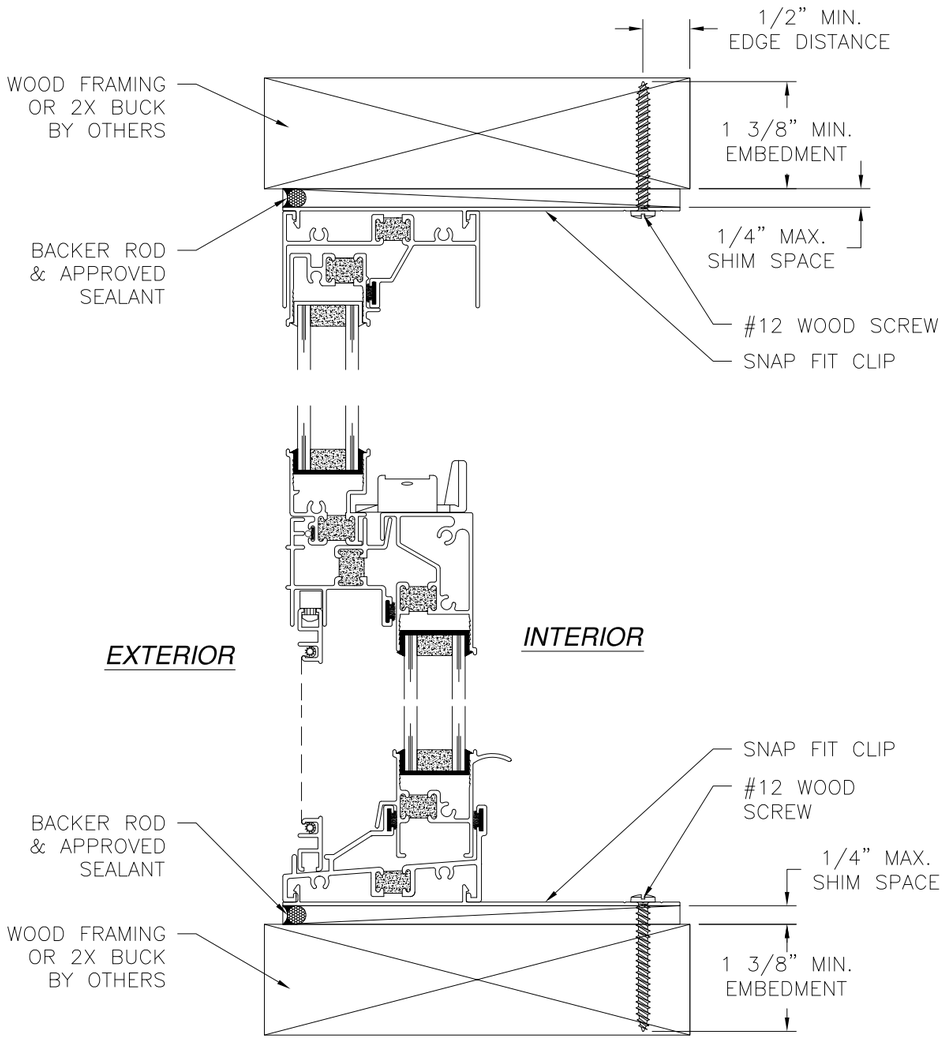
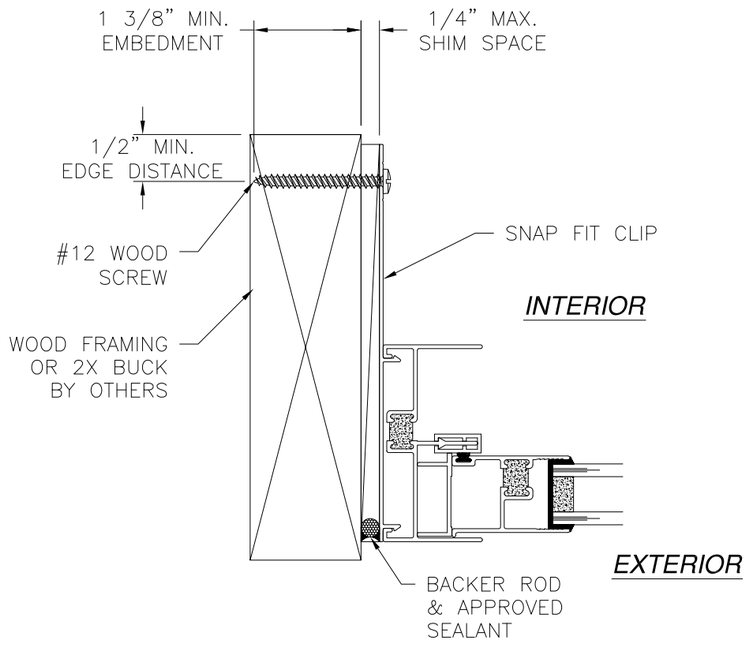


VERTICAL CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION



JAMB INSTALLATION DETAIL
WOOD FRAMING OR 2X BUCK INSTALLATION

NOTES:
1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112

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WOJAN WINDOW & DOOR CORPORATION
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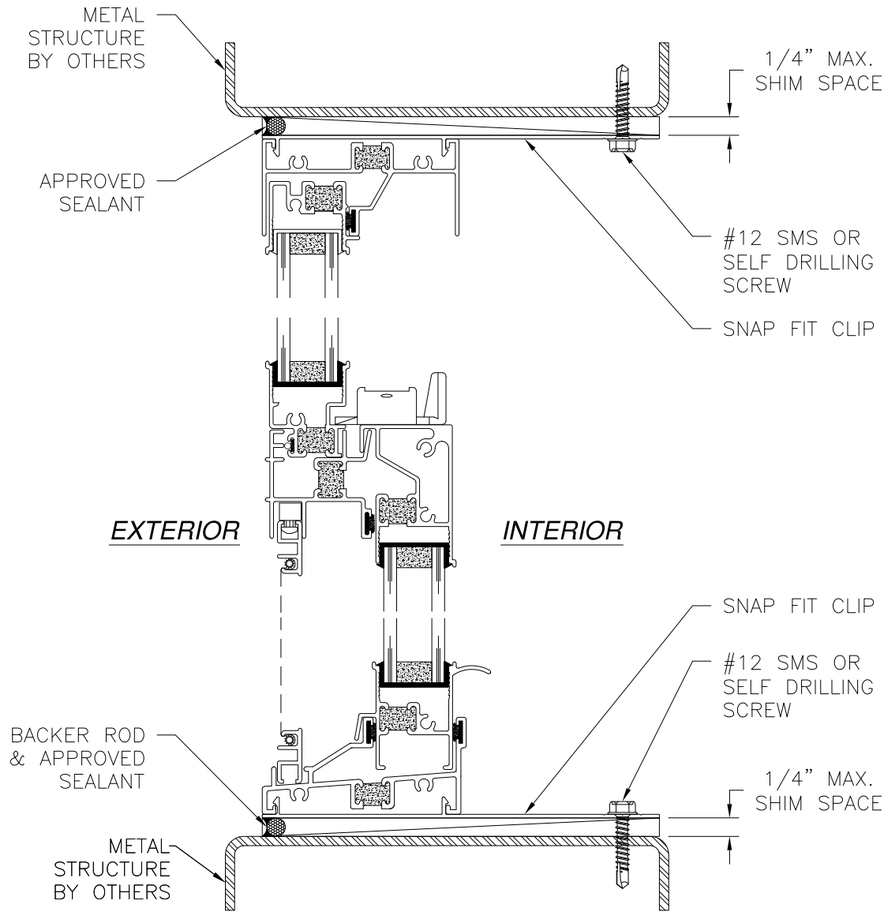
M85 ALUMINUM SINGLE HUNG WINDOW
56" X 91" NON-IMPACT
CLIP INSTALLATION DETAILS

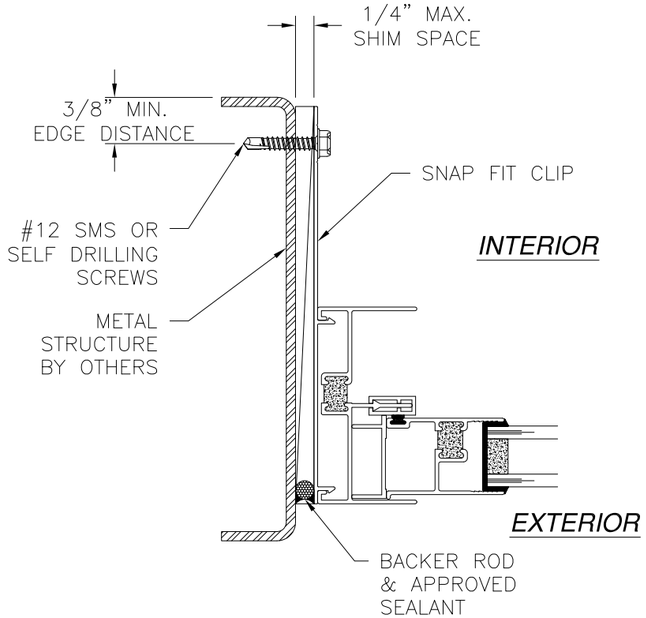
DRAWN:	DWG NO.	REV
J.E.	08-02439	-
SCALE NTS	DATE 08/14/14	SHEET 3 OF 6

Luis R. Lomas P.E.
TX No.: 101889

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



VERTICAL CROSS SECTION
METAL STRUCTURE INSTALLATION



JAMB INSTALLATION DETAIL
METAL STRUCTURE INSTALLATION

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M85 ALUMINUM SINGLE HUNG WINDOW
56" X 91" NON-IMPACT
CLIP INSTALLATION DETAILS

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SCALE NTS	DATE 08/14/14	SHEET 4 OF 6

Luis R. Lomas P.E.
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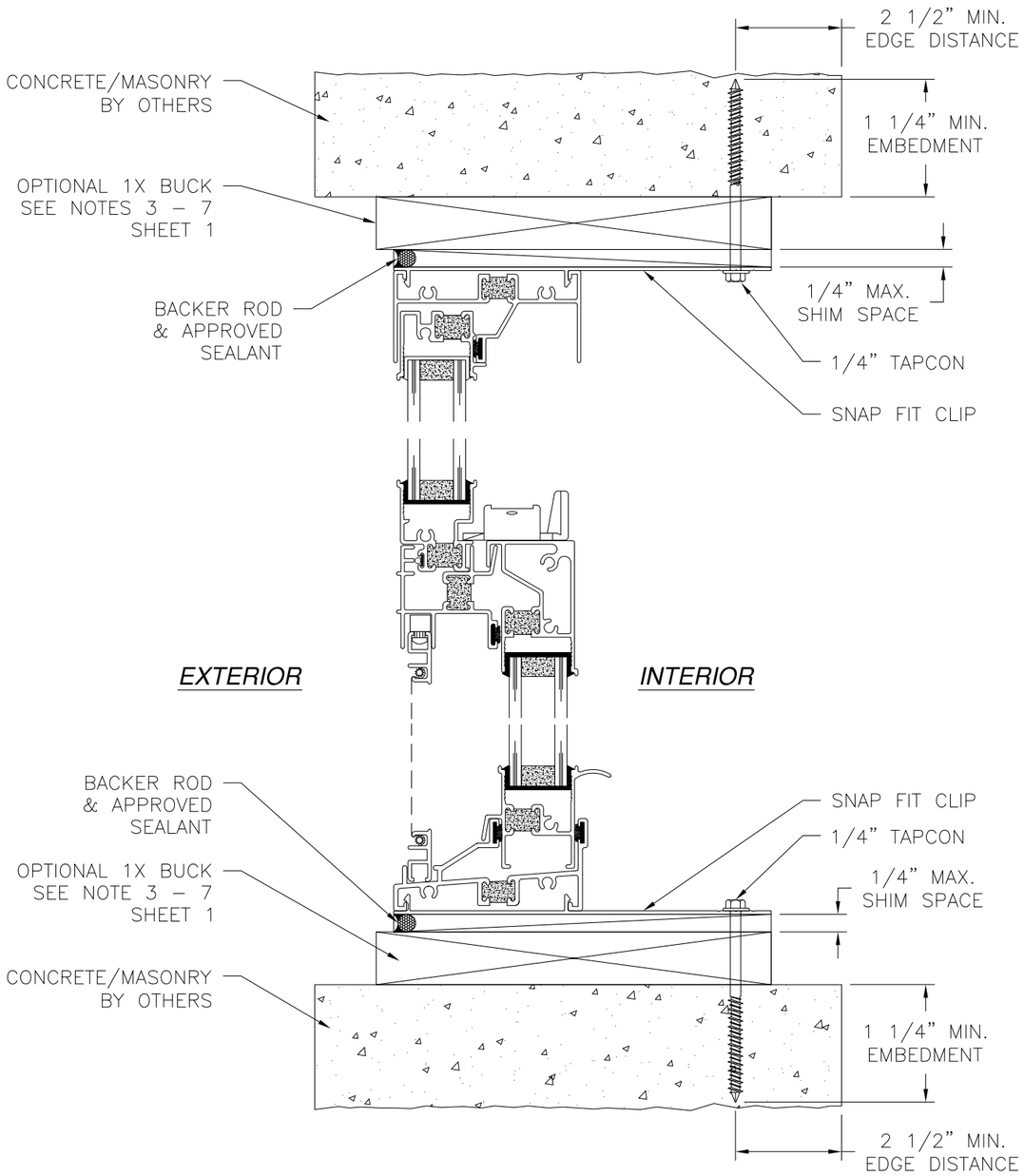
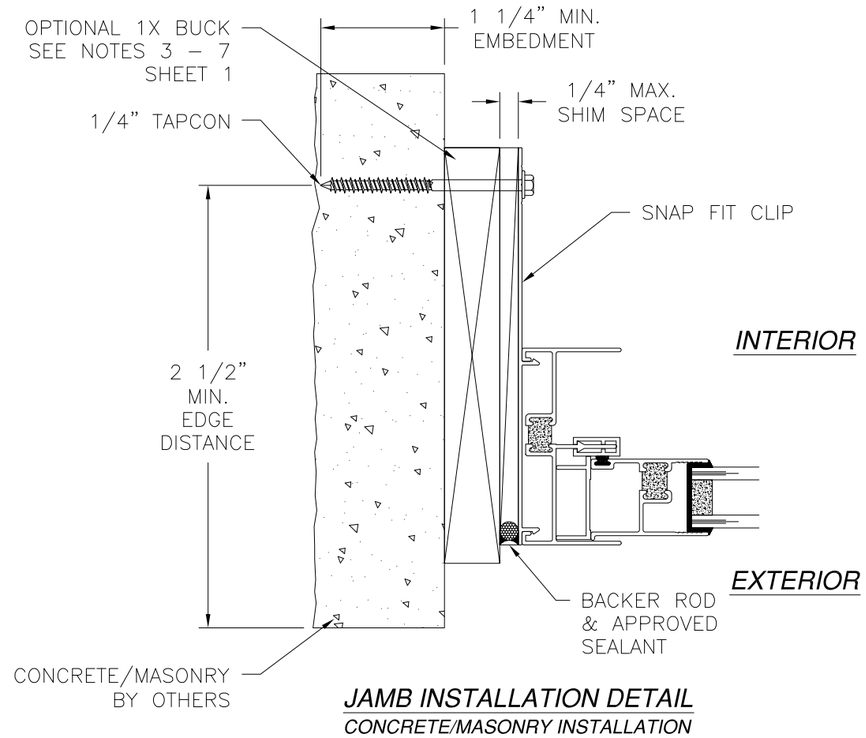


VERTICAL CROSS SECTION
CONCRETE/MASONRY INSTALLATION



JAMB INSTALLATION DETAIL
CONCRETE/MASONRY INSTALLATION

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M85 ALUMINUM SINGLE HUNG WINDOW
56" X 91" NON–IMPACT
CLIP INSTALLATION DETAILS

DRAWN:	DWG NO.	REV
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SCALE NTS	DATE 08/14/14	SHEET 5 OF 6

STATE OF TEXAS
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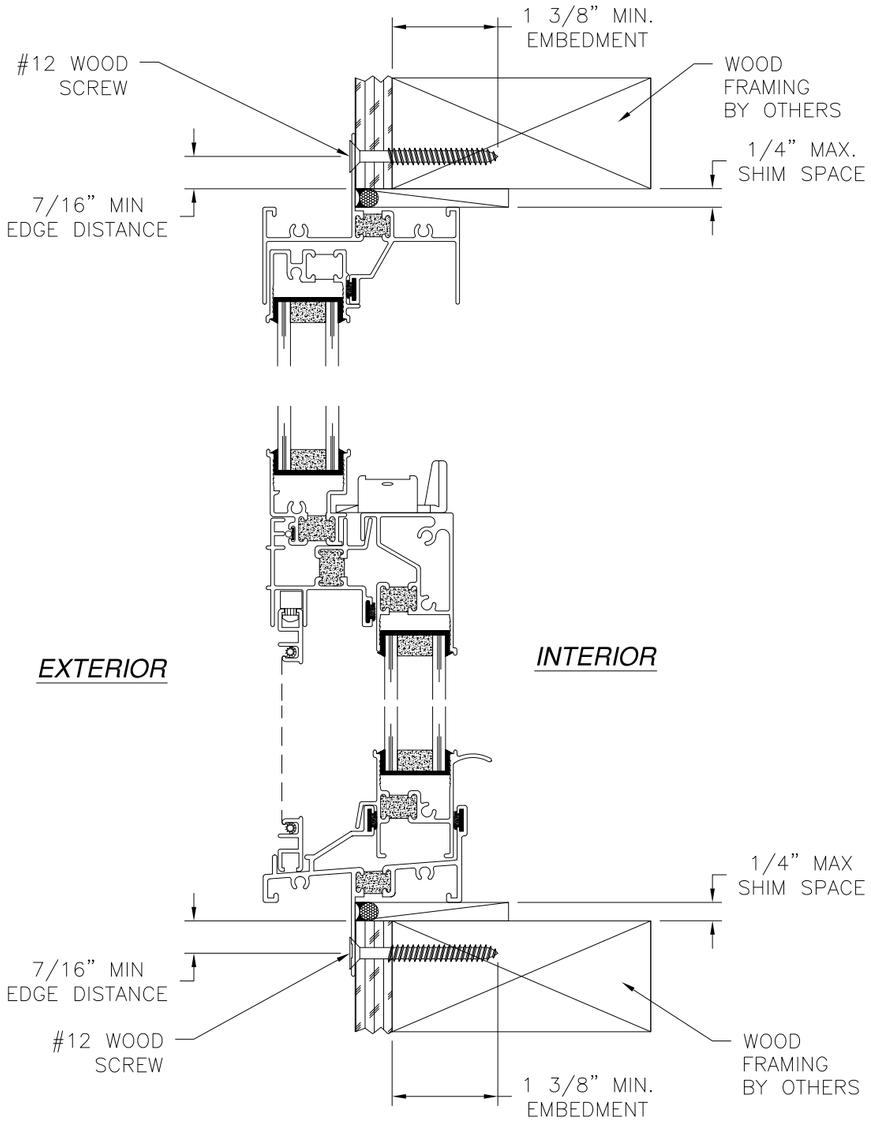
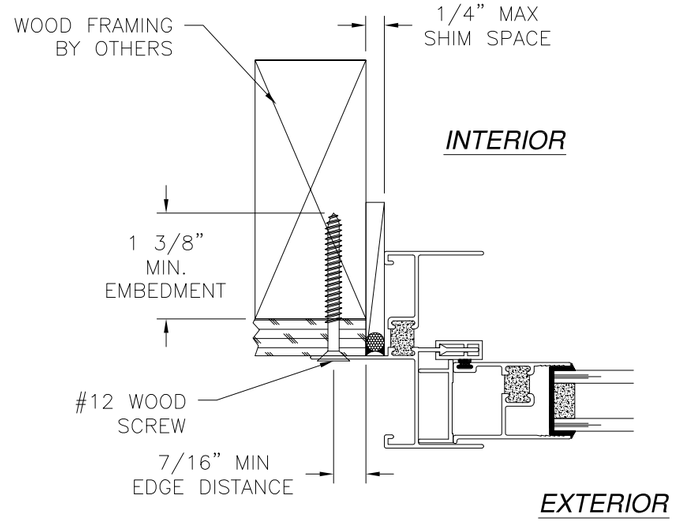


VERTICAL CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION



JAMB INSTALLATION DETAIL
WOOD FRAMING OR 2X BUCK INSTALLATION

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WOJAN WINDOW & DOOR CORPORATION
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M85 ALUMINUM SINGLE HUNG WINDOW
56" X 91" NON-IMPACT
FIN INSTALLATION DETAILS

DRAWN:	DWG NO.	REV
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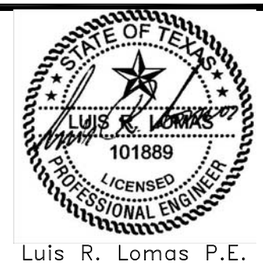
SCALE NTS	DATE 08/14/14	SHEET 6 OF 6



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